



RevNo	Revision note	Date	Signature	Checked
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19.Triaxial (±45/0) E-Glass fabric: METYX XL800E10F-0/45 of 835g/m²  
Epoxy Resin: HUNSTMAN Araldite LY 3505/Hardener XB 3403  
Surface area = 0,3774m²

20.Foam thickness 10mm (0,7-2m): DIAB Divinycell H45  
Foam thickness 5mm (2-3m): DIAB Divinycell H45  
Epoxy Resin: HUNSTMAN Araldite LY 3505/Hardener XB 3403  
Surface area = 0,6161m²

21.Triaxial (0/±45) E-Glass fabric: METYX XL800E10F-0/45 of 835g/m²  
Epoxy Resin: HUNSTMAN Araldite LY 3505/Hardener XB 3403  
Surface area = 2,2074m²

The pictures show the blade in flattened state  
Fabrication method : Wet hand Lay-up  
Mean Wf (fiber weight fraction) = 0.55

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by CompBlades		Checked by CompBlades	Approved by – date CompBlades – 20/09/13	File name	Date 20/09/13	Scale 1:20
CompBlades.com			Blade – Pressure side – Lamination plan – Layers 19/20/21			
			METU__B__P__layers__192021		Edition 0	Sheet 1/1